

# LEVEL MONITOR

WITH ANALOG AND HIGH / LOW ALARM  
OUTPUTS



## Features

- Displays level, percentage filled and height.
- 4 alarm values can be entered: low-low, low, high and high-high level alarm.
- Large 17mm (0.67") digits.
- Selectable on-screen engineering units; volumetric or mass.
- Operational temperature -30°C up to +80°C (-22°F up to 178°F).
- Very compact design for panel mount, wall mount or field mount applications.
- Rugged aluminum field mount enclosure IP67/NEMA4X.
- Intrinsically Safe  
⊕ II 1 GD EEx ia IIB/IIC T4 T100°C.
- Explosion/flame proof ⊕ II 2 GD EEx d IIB T5.
- Alarm and analog signal outputs.
- Full Modbus communication RS232/485/TTL.
- Loop or battery powered, 8 - 24V AC/DC or 115 - 230V AC power supply.
- Sensor supply 3.2 / 8.2 / 12 / 24V DC.

## Signal output

- Up to 4 free configurable alarm outputs.
- (0)4 - 20mA / 0 - 10V DC according to the level.

## Signal input

### Level

- (0)4 - 20mA.
- 0 - 10V DC.

## Applications

- Level measurement and continuous level monitoring is important. Also re-transmission of the level or serial communication is required.  
Alternative basic model: F070 - F073 - F077 or more sophisticated model F173.

## General information

### Introduction

The F170 is a versatile level indicator with continuous level monitoring feature. It offers the facility to set two low level and two high level alarm values. If desired, an ignore function can be set up to allow for an incorrect level for a certain period of time. Up to four outputs are available to transmit the alarm condition. A wide selection of options further enhance this models capabilities, including Intrinsic Safety and full Modbus communication.

### Display

The display has large 17mm (0.67") and 8mm (0.31") digits which can be set to show level, percentage or height and alarm values. The alarm values can be password protected. On-screen engineering units are easily configured from a comprehensive selection.

### Configuration

All configuration settings are accessed via a simple operator menu which can be pass-code protected. Each setting is clearly indicated with an alphanumerical description, therefore avoiding confusing abbreviations. All settings are safely stored in EEPROM memory in the event of sudden power failure.

### Analog output signal

The actual level is re-transmitted with the (0)4 - 20mA or 0 - 10V DC output signal. The output signal is updated ten times per second with a filter function being available to smoothen out the signal if desired. The output value is user defined in relation to the level, e.g. 4mA equals to 5m<sup>3</sup> and 20mA equals to 20.000 m<sup>3</sup>. The output signal can be passive, active or isolated where the passive output type will loop power the F170 as well.

### Alarm outputs

Up to four configurable outputs are available to transmit the alarm condition. You can have e.g. two the same low alarm outputs, one high alarm output and one "all alarms" output. Type OS offers four mechanical relay outputs. However, only two outputs are available in Intrinsically Safe applications. Three outputs are available in all other configurations. The output

signals can be a passive NPN, active PNP or an isolated electro-mechanical relay.

### Signal input

The F170 does accept (0)4 - 20mA and 0 - 10V input signals from any type of level measurement device. Also a 4 - 20mA input loop powered model is available.

### Communication

All process data and settings can be read and modified manually or through the Modbus communication link (RS232 / RS485). Full Modbus functionality remains available for the Intrinsically Safe version (TTL).

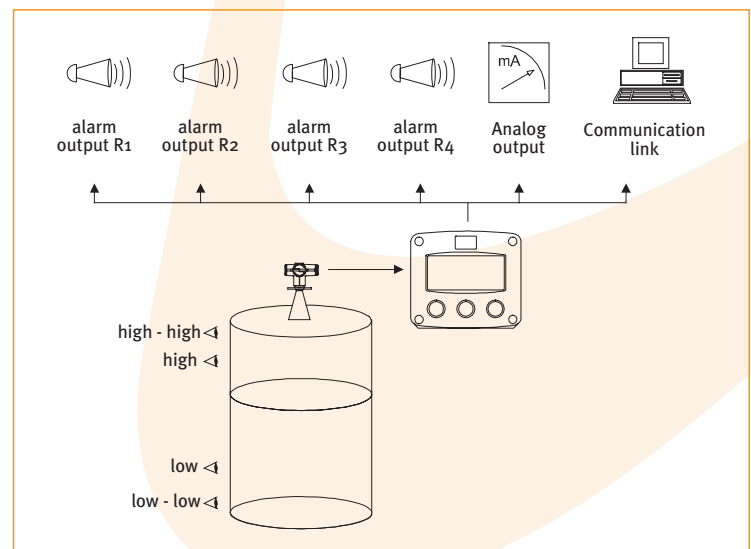
### Hazardous areas

For hazardous area applications, this model has been ATEX certified Intrinsically Safe  $\text{Ex II 1 GD EEx ia IIB / IIC T4 T100}^\circ\text{C}$  with an allowed operational temperature of  $-30^\circ\text{C}$  to  $+70^\circ\text{C}$  ( $-22^\circ\text{F}$  to  $+158^\circ\text{F}$ ). A flame proof enclosure is also available with the rating  $\text{Ex II 2 GD EEx d IIB T5}$ .

### Enclosures

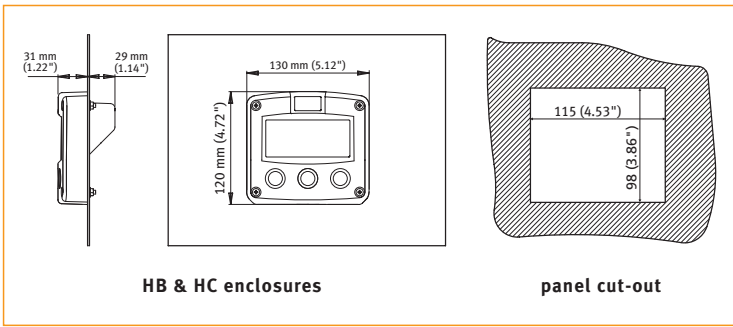
Various types of enclosures can be selected, all ATEX approved. As standard the F170 is supplied in an GRP panel mount enclosure, which can be converted to an IP67 / NEMA 4X GRP field mount enclosure by the addition of a back case. Most popular is our rugged aluminum field mount enclosure with IP67 / NEMA 4X rating. Both European or U.S. cable gland entry threads are available.

## Overview application F170

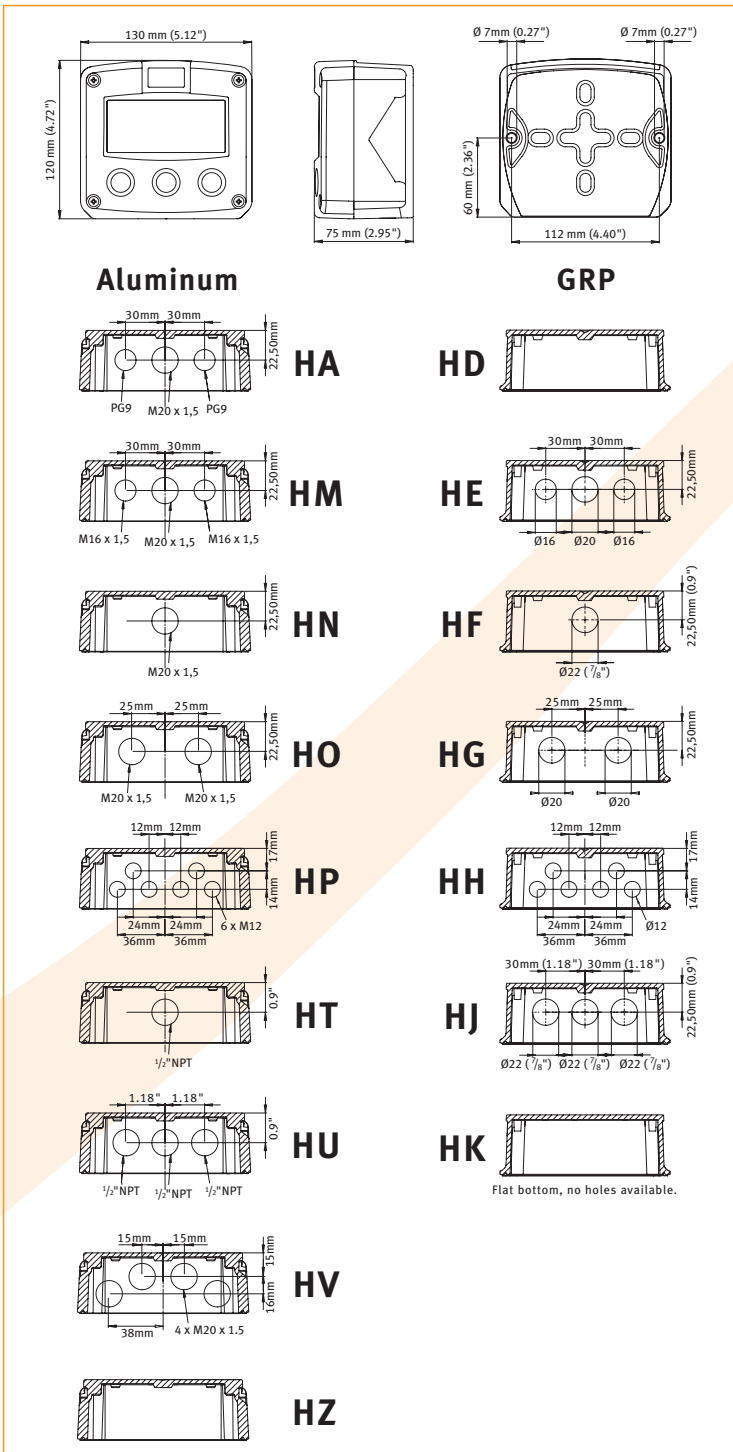


## Dimensions enclosures

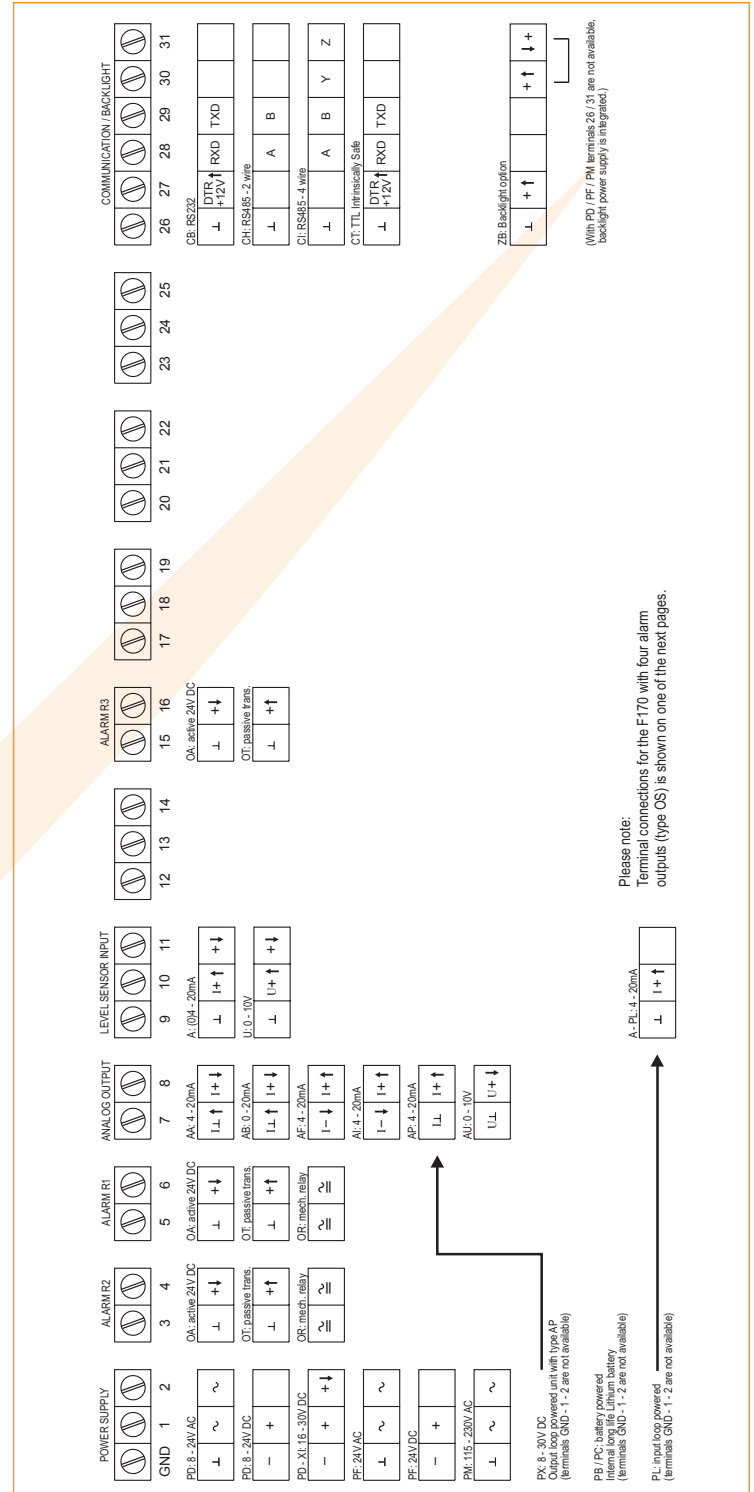
### Aluminum & GRP panel mount enclosure



### Aluminum & GRP field / wall mount enclosures



## Terminal connections

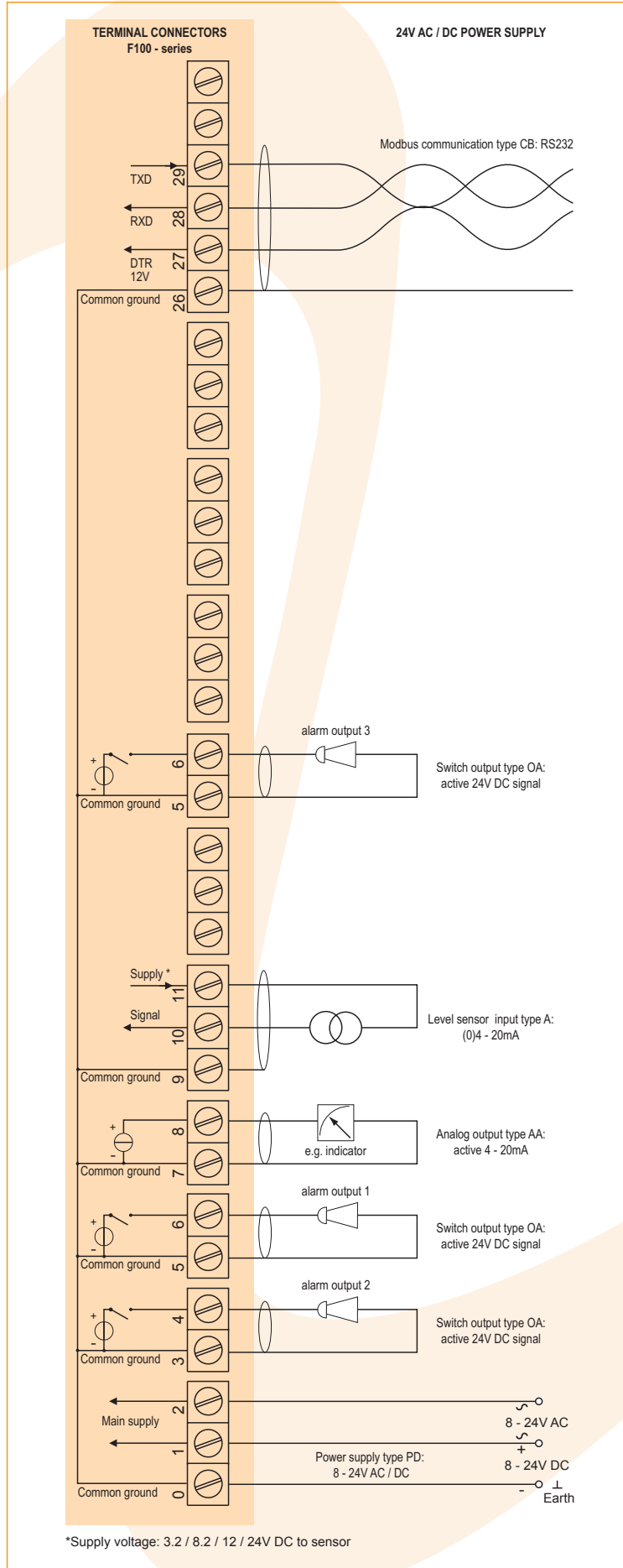
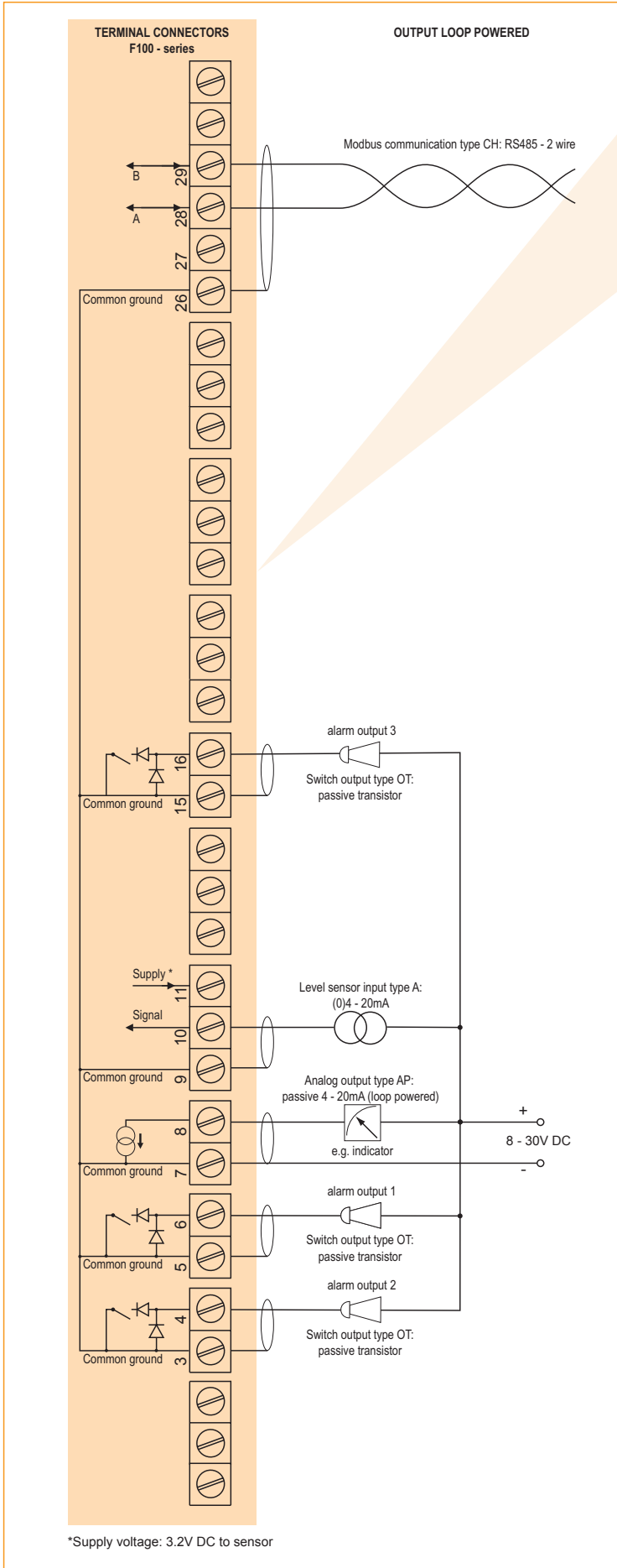


### Display example - 90 x 40mm (3.5" x 1.6")

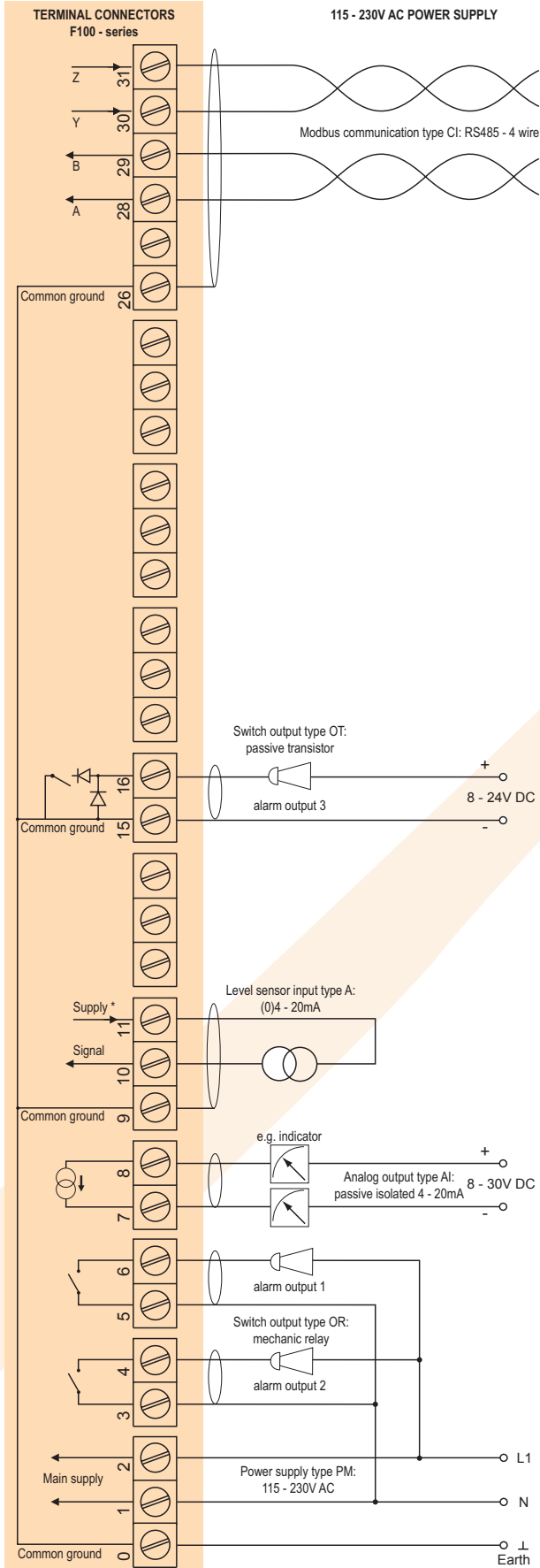


Typical wiring diagram F170-A-AP-CH-OT-PX

Typical wiring diagram F170-A-AA-CB-OA-PD

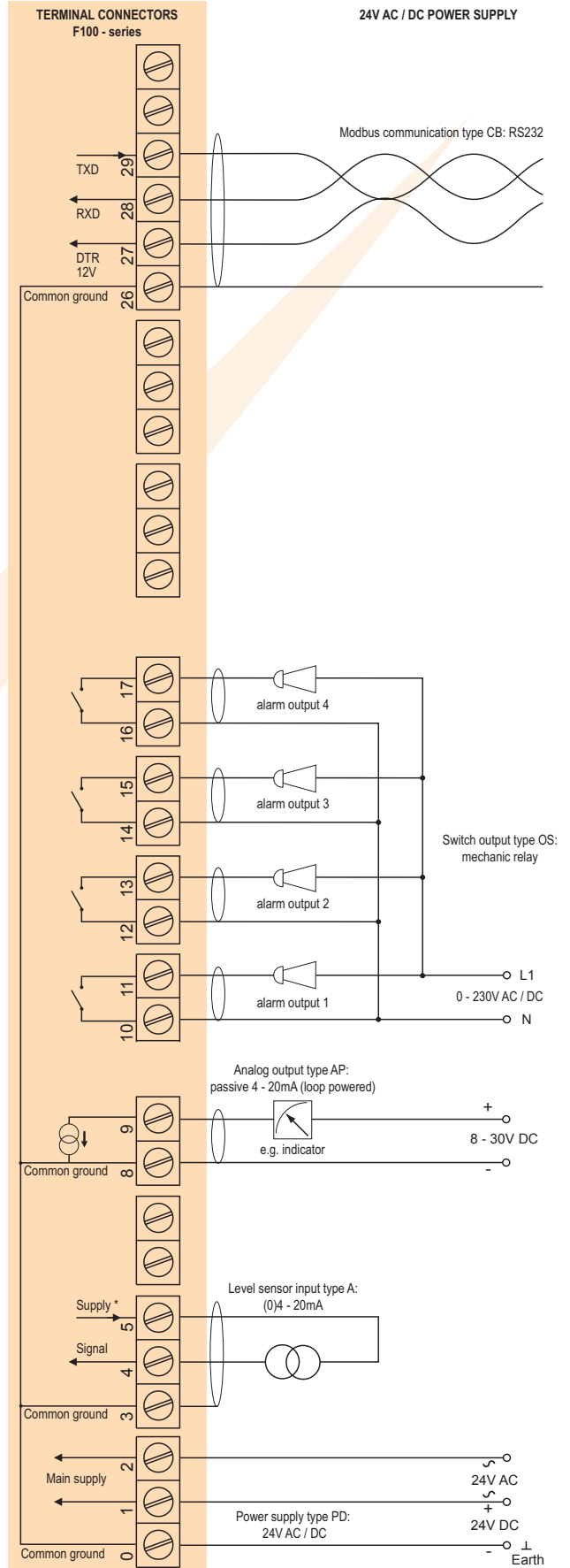


Typical wiring diagram F170-A-AI-CI-OR-PM



\*Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

Typical wiring diagram F170-P-AP-CB-OS-PD




\*Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

## Hazardous area applications

The F170-XI has been ATEX approved by KEMA for use in Intrinsically Safe applications. It is approved according to  $\text{Ex}$  II 1 GD EEx ia IIB/IIC T4 T100°C for gas and dust applications with an operational temperature range of -30°C to +70°C (-22°F to +158°F). Besides the I.S. power supplies for the two alarm outputs, it is allowed to connect up to three I.S. power supplies in IIB applications or one in IIC applications. Full functionality of the F170 remains available, including two alarm outputs and 4 - 20mA output and Modbus communication (type CT). Power supply type PD-XI offers a sensor supply according to the connected power supply voltage at terminal 1. A flame proof enclosure with rating ATEX  $\text{Ex}$  II 2 GD EEx d IIB T5 is available as well. Please contact your supplier for further details.

## Certificate of conformity KEMA 03ATEX1074 X



**(1) EC-TYPE EXAMINATION CERTIFICATE**

(2) **Equipment and protective systems intended for use in potentially explosive atmospheres - Directive 94/9/EC**

(3) EC-Type Examination Certificate Number: KEMA 03ATEX1074 X Issue Number: 2

(4) Equipment: Indicator Model F1 Series

(5) Manufacturer: Fluidwell B.V.

(6) Address: Eisenhowerweg 1, 5468 AB Veghel, The Netherlands

(7) This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

(8) KEMA Quality B.V., notified body number 0344 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the directive.

The examination and test results are recorded in confidential test report number 2002823.


(9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 50014 : 1997 + A1, A2	EN 50020 : 2002
EN 50281-1-1 : 1998 + A1	EN 50284 : 1999

(10) If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.

(11) This EC-Type Examination Certificate relates only to the design, examination and tests of the specified equipment according to the Directive 94/9/EC. Further requirements of the directive apply to the manufacturing process and supply of this equipment. These are not covered by this certificate.

(12) The marking of the equipment shall include the following:



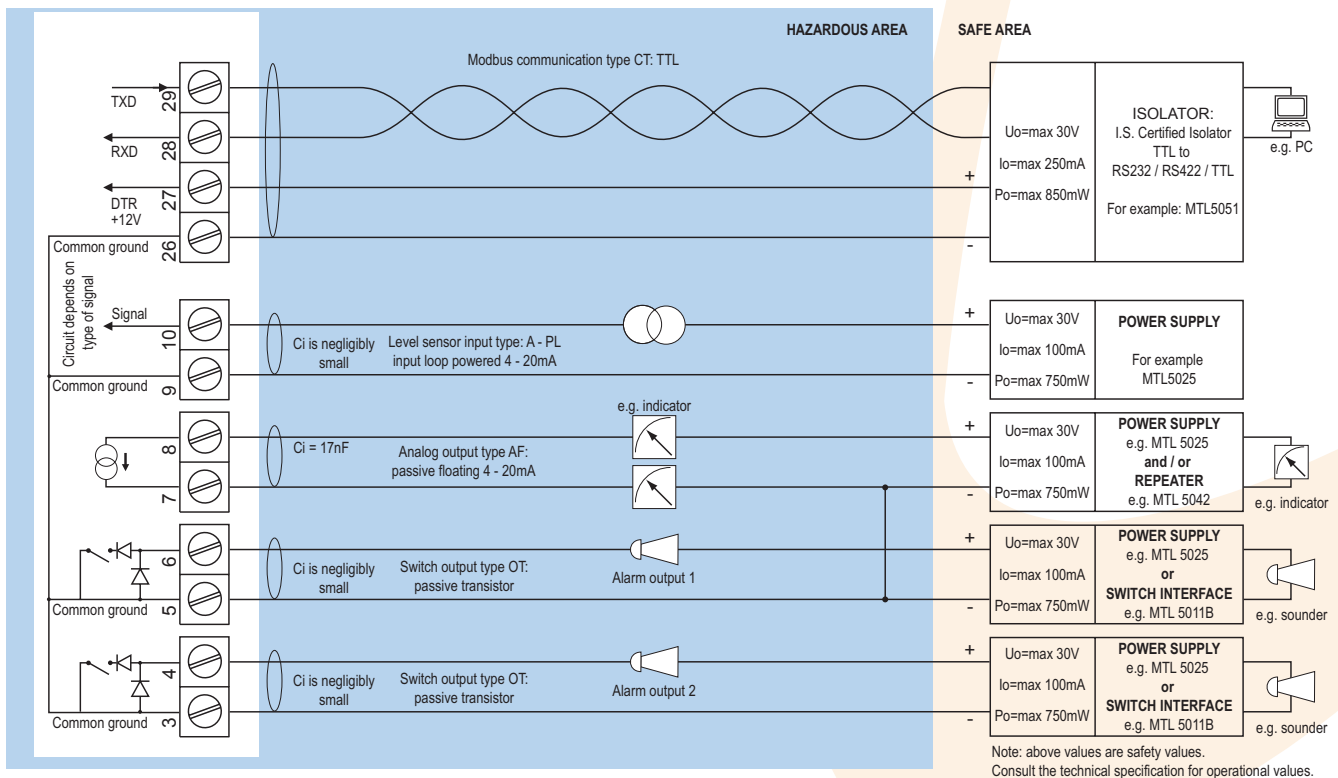
This certificate is issued on 11 September 2006 and, as far as applicable, shall be revised before the date of cessation of presumption of conformity of (one of) the standards mentioned above as communicated in the Official Journal of the European Union.

KEMA Quality B.V.  
C.G. van Es  
Certification Manager

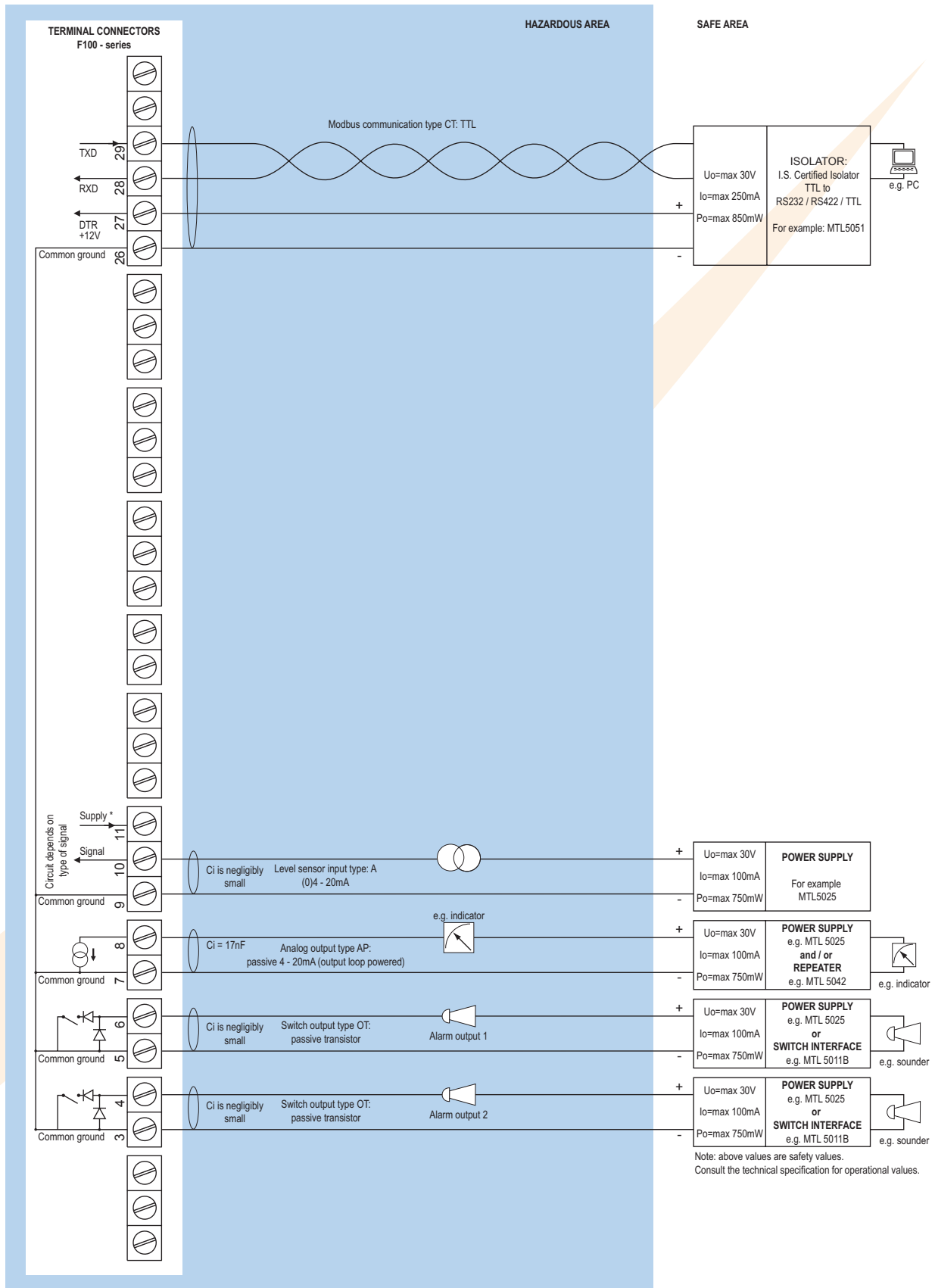
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\* Integral publication of this certificate and adjoining reports is allowed. This Certificate may only be reproduced in its entirety and without any change.  
KEMA Quality B.V., Utrechtseweg 310, 6812 AR Arnhem P.O. Box 5185, 6802 ED Arnhem The Netherlands  
T +31 26 3 56 20 00 F +31 26 3 52 58 00 customer@kema.com www.kema.com Registered Arnhem 09085396  
Experience you can trust.

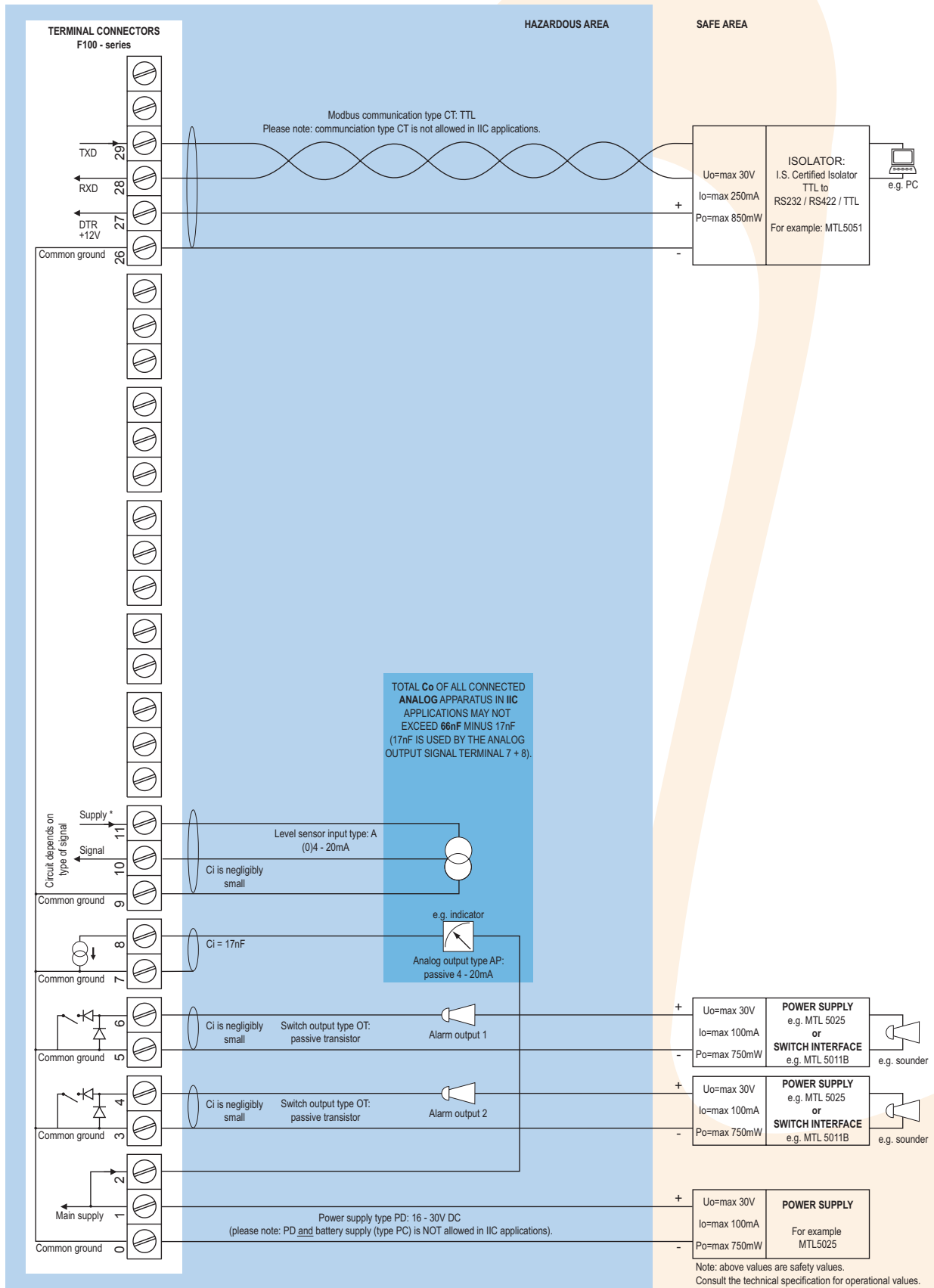
### Configuration example IIB F170-A-CT-OT-PL-XI - Input loop powered



## Configuration example IIB - F170-A-AP-CT-OT-PX-XI - Output loop powered

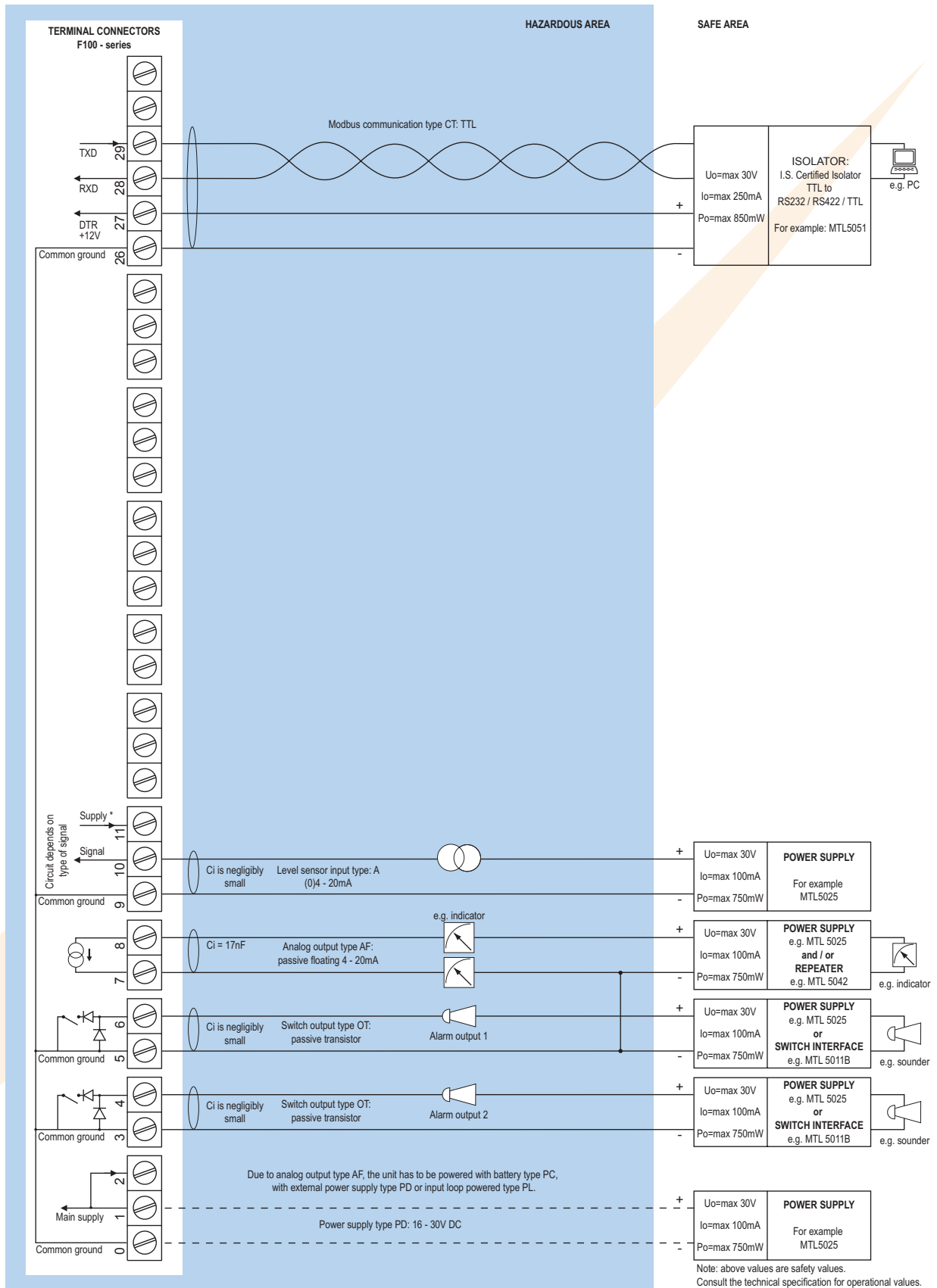


## Configuration example IIB and IIC - F170-A-AP-(CT)-OT-PD-XI - Power supply 16 - 30V DC



\* Note power supply type PD: the supply voltage to the analog sensor is as connected to terminal 1 (internally linked).

**Configuration example IIB - F170-A-AF-CT-OT-(PC)-(PD)-(PL)-XI - Power supply 16 - 30V DC, battery or loop powered**



\* Note power supply type PD: the supply voltage to the analog sensor is as connected to terminal 1 (internally linked).

## Technical specification

### General

Display	
Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6").
Digits	Seven 17mm (0.67") and eleven 8mm (0.31") digits. Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec. - 30 secs.
Option ZB	Transflective LCD with green LED backlight. Good readings in full sunlight and darkness.
Note ZB	Only available for safe area applications.

### Operating temperature

Operational	-30°C to +80°C (-22°F to +178°F).
Intrinsically Safe	-30°C to +70°C (-22°F to +158°F).

### Power requirements

Type PB	Long life Lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PC	Intrinsically Safe long life lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PD	8 - 24V AC / DC ± 10%. Power consumption max. 10 Watt. Intrinsically Safe: 16 - 30V DC; power consumption max. 0.75 Watt.
Type PF	24V AC / DC ± 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4 - 20mA (type "A") - requires types AI or AF and OT.
Type PM	115 - 230V AC ± 10%. Power consumption max. 15 Watt.
Type PX	8 - 30V DC. Power consumption max. 0.5 Watt.
Type ZB	12 - 24V DC ± 10% or type PD / PF / PM. Power consumption max. 1 Watt.
Note PB/PF/PM	Not available Intrinsically Safe.
Note PF/PM	The total consumption of the sensors and outputs may not exceed 400mA @ 24V.
Note	For Intrinsically Safe applications, consult the safety values in the certificate.

### Sensor excitation

Type PB/PC/PX	3.2V DC.
Note	This is not a real sensor supply. Only suitable for sensors with a very low power consumption.
Type PD	3.2 / 8.2 / 12 / 24V DC - max. 50mA @ 24V DC.
Type PD-XI	The sensor supply voltage is according to power supply as connected to terminal 1 (internally linked).
Type PF / PM	3.2 / 8.2 / 12 / 24V DC - max. 400mA @ 24V DC.

### Terminal connections

Type	Removable plug-in terminal strip. Wire max. 1.5mm <sup>2</sup> and 2.5mm <sup>2</sup> .
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### Data protection

Type	EEPROM backup of all settings. Data retention at least 10 years.
Pass-code	Configuration settings can be pass-code protected.

### Environment

Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993).
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### Hazardous area

Intrinsically Safe	ATEX approval ref.:  II 1 GD EEx ia IIB/IIC T4 T100°C.
Type XI	Maximum ambient +70°C (158°F).
Explosion proof	ATEX approval ref.:  II 2 GD EEx d IIB T5.
Type XF	Dimensions of enclosure: 300 x 250 x 200mm (11.8" x 9.9" x 7.9") L x H x D.
Weight	appr. 15 Kg.

### Casing

#### General

Window	Polycarbonate window.
Sealing	Silicone.
Control keys	Three industrial micro-switch keys. UV-resistant silicone keypad.

### Aluminum wall / field mount enclosures

General	Die-cast aluminum wall/field mount enclosure IP67 / NEMA 4X with 2-component UV-resistant coating.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	1100 gr.
Type HA	Cable entry: 2 x PG9 and 1 x M20.
Type HM	Cable entry: 2 x M16 and 1 x M20.
Type HN	Cable entry: 1 x M20.
Type HO	Cable entry: 2 x M20.
Type HP	Cable entry: 6 x M12.
Type HT	Cable entry: 1 x 1/2" NPT.
Type HU	Cable entry: 3 x 1/2" NPT.
Type HV	Cable entry: 4 x M20.
Type HZ	Cable entry: no holes.

### GRP wall / field mount enclosures

General	GRP wall/field mount enclosure IP67 / NEMA 4X, UV-resistant and flame retardant.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	600 gr.
Type HD	Cable entry: no holes.
Type HE	Cable entry: 2 x Ø 16mm and 1 x Ø 20mm.
Type HF	Cable entry: 1 x Ø 22mm (7/8").
Type HG	Cable entry: 2 x Ø 20mm.
Type HH	Cable entry: 6 x Ø 12mm.
Type HJ	Cable entry: 3 x Ø 22mm (7/8").
Type HK	Flat bottom, cable entry: no holes.

### Panel mount enclosures

Dimensions	130 x 120 x 60mm (5.12" x 4.72" x 2.36") - W x H x D.
Panel cut-out	115 x 98mm (4.53" x 3.86") L x H.
Type HB	Die-cast aluminum panel mount enclosure IP65 / NEMA 4.
Weight	600 gr.
Type HC	GRP panel mount enclosure IP65 / NEMA 4, UV-resistant and flame retardant.
Weight	450 gr.

### ABS wall / field mount enclosures

General	Silicone free ABS wall/field mount enclosure IP65 with EPDM and PE sealings. UV-resistant polyester keypad (old HD enclosure).
Dimensions	130 x 114 x 71mm (5.1" x 4.5" x 2.8") - W x H x D.
Weight	450 gr.
Type HS	Cable entry: no holes.

## Signal inputs

Level sensor	
Type A	(0)4 - 20mA. Analog input signal can be scaled to any desired range within 0 - 20mA.
Type U	0 - 10V DC. Analog input signal can be scaled to any desired range within 0 - 10V DC.
Accuracy	Resolution: 14 bit. Error < 0.025mA / $\pm$ 0.125% FS. Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Offset	-999,999 - +999,999 units.
Update time	Four times per second.
Voltage drop	Type A: 2.5V @ 20mA.
Load impedance	Type U: 3k $\Omega$ .
Relationship	Linear calculation.
Note	For signal type A and U: external power to sensor is required; e.g. type PD.

## Signal outputs

Analog output	
Function	Transmitting level.
Accuracy	10 bit. Error < 0.05%. Analog output signal can be scaled to any desired range.
Update time	Ten times per second.
Type AA	Active 4 - 20mA output (requires OA + PD, PF or PM).
Type AB	Active 0 - 20mA output (requires OA + PD, PF or PM).
Type AF	Passive floating 4 - 20mA output for Intrinsically Safe applications (requires XI + PC, PL or PD).
Type AI	Passive galvanically isolated 4 - 20mA output - also available for battery powered models (requires PB, PD, PF, PL or PM).
Type AP	Passive 4 - 20mA output - not isolated. Unit will be loop powered.
Type AU	Active 0 - 10V DC output (requires OA + PD, PF or PM).

## Alarm outputs

Function	User defined: low, low-low, high, high-high or all alarms output.
Type OA	Three active 24V DC transistor outputs (PNP); max. 50mA per output (requires AA + PD, PF or PM).
Type OR	Two electro-mechanical relay outputs isolated (N.O.) - max. switch power 230V AC - 0.5A (requires PF or PM) and one transistor output OT or OA (OA in combination with AA only).
Type OS	Four electro-mechanical relay outputs - isolated; max. switch power 230V AC - 0.5A per relay (requires AP and PD with 24V AC / DC).
Type OT	Three passive transistor outputs (NPN) - not isolated. Max. 50V DC - 300mA per output.
Note	Intrinsically Safe applications: only two transistor outputs type OT available.

## Communication option

Function	Reading display information, reading / writing all configuration settings.
Protocol	Modbus RTU.
Speed	1200 - 2400 - 4800 - 9600 baud.
Addressing	Maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe.

## Operational

### Operator functions

Displayed functions	<ul style="list-style-type: none"> <li>Level and percentage or height.</li> <li>Low-low alarm value.</li> <li>Low alarm value.</li> <li>High alarm value.</li> <li>High-high alarm value.</li> <li>Alarm values can be set (or only displayed).</li> </ul>
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### Level

Digits	7 digits.
Units	L, m <sup>3</sup> , GAL, USGAL, KG, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Offset	User defined quantity.

### Percentage

Digits	4 digits.
Decimals	1.

### Alarm values

Function	Four user defined alarm values to monitor the level.
Digits	7 digits.
Units	According to the settings for level.
Decimals	According to the settings for level.
Type of alarm	Low, high, low-low or high-high level alarm. Includes alarm delay time and configurable alarm outputs.
Protection	The alarm values can be pass-code protected.

## Accessories

### Mounting accessories

ACFo2	Stainless steel wall mounting kit.
ACFo5	Stainless steel pipe mounting kit (worm gear clamps not included).
ACFo6	Two stainless steel worm gear clamps $\varnothing$ 44 - 56mm.
ACFo7	Two stainless steel worm gear clamps $\varnothing$ 58 - 75mm.
ACFo8	Two stainless steel worm gear clamps $\varnothing$ 77 - 95mm.
ACFo9	Two stainless steel worm gear clamps $\varnothing$ 106 - 138mm.
ACF10	Customized Grevopal tagplates for ACFo2 and ACFo5, including stainless steel screws. Dimension: 95mm x 12.5mm (3.75" x 0.50").

### Cable gland accessories



ACF20	For HA enclosure, includes O-rings.
ACF25	For HE enclosure, includes locknuts and O-rings.
ACF26	For HF enclosure, includes locknuts and O-rings.
ACF27	For HG enclosure, includes locknuts and O-rings.
ACF28	For HH enclosure, includes locknuts and O-rings.
ACF29	For HJ enclosure, includes locknuts and O-rings.
ACF32	For HM enclosure, includes O-rings.
ACF33	For HN enclosure, includes O-rings.
ACF34	For HO enclosure, includes O-rings.
ACF35	For HP enclosure, includes O-rings.
ACF39	For HT enclosure, includes O-rings.
ACF40	For HU enclosure, includes O-rings.

## Ordering information



Standard configuration: F170-A-AP-CX-EX-HC-IX-OT-PX-TX-XX-ZX.

Ordering information: F170 - -A - -C - -EX -H - -IX -O - -P - -TX -X - -Z -



### Level input signal

- A  (0)4 - 20mA input.
- U  0 - 10V DC input.

### Analog output signal

- AA Active 4 - 20mA output - requires OA + PD, PF or PM.
- AB Active 0 - 20mA output - requires OA + PD, PF or PM.
- AF  I.S. floating 4 - 20mA output - requires XI + PC, PL or PD.
- AI Isolated 4 - 20mA output - requires PB, PD, PF, PL or PM.
- AP  Passive 4 - 20mA output, loop powered unit.**
- AU Active 0 - 10V DC output - requires OA + PD, PF or PM.



### Communication

- CB Communication RS232 - Modbus RTU.
- CH Communication RS485 - 2wire - Modbus RTU.
- CI Communication RS485 - 4 wire - Modbus RTU.
- CT  Intrinsically Safe TTL - Modbus RTU.
- CX  No communication.**








### Flow equations

- EX  No flow equations.**










### Panel mount enclosures - IP65 / NEMA4

- HB  Aluminum enclosure.
- HC  GRP enclosure.**


### GRP field / wall mount enclosures - IP67 / NEMA4X

- HD  Cable entry: no holes.
- HE  Cable entry: 2 x Ø 16mm & 1 x Ø 20mm.
- HF  Cable entry: 1 x Ø 22mm (7/8").
- HG  Cable entry: 2 x Ø 20mm.
- HH  Cable entry: 6 x Ø 12mm.
- HJ  Cable entry: 3 x Ø 22mm (7/8").
- HK  Flat bottom, cable entry: no holes.

### Aluminum field / wall mount enclosures - IP67 / NEMA4X

- HA  Cable entry: 2 x PG9 + 1 x M20.
- HM  Cable entry: 2 x M16 + 1 x M20.
- HN  Cable entry: 1 x M20.
- HO  Cable entry: 2 x M20.
- HP  Cable entry: 6 x M12.
- HT  Cable entry: 1 x 1/2" NPT.
- HU  Cable entry: 3 x 1/2" NPT.
- HV  Cable entry: 4 x M20.
- HZ  Cable entry: no holes.


### ABS field / wall mount enclosures

- HS  Silicone free ABS field enclosure IP65 - Cable entry: no holes (old HD enclosure).





### Additional inputs

- IX  No additional input.**

### Outputs

- OA Three active transistor outputs - requires AA, AB or AU and PD, PF or PM.
- OR Two mechanical relay outputs + one OT or OA - requires PF or PM.
- OS Four mechanical relay outputs - requires AP and PD.
- OT  Three passive transistor outputs - standard configuration.**


### Power supply

- PB Lithium battery powered.
- PC  Lithium battery powered - Intrinsically Safe.
- PD  8 - 24V AC/DC + sensor supply - with XI: 16 - 30V DC.
- PF 24V AC/DC + sensor supply.
- PL  Input loop powered from sensor signal type "A" - requires AI or AF and OT.
- PM 115 - 230V AC + sensor supply.
- PX  Basic power supply 8 - 30V DC (no real sensor supply). Unit requires external loop AP.**


### Temperature input signal

- TX  No temperature input signal.**

### Hazardous area

- XI  Intrinsically Safe, according ATEX.
- XF EExd enclosure - 3 keys.
- XX Safe area only.**

### Other options

- ZB Backlight.
- ZX  No options.**

The bold marked text contains the standard configuration.

 Available Intrinsically Safe.

Specifications are subject to change without notice.

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